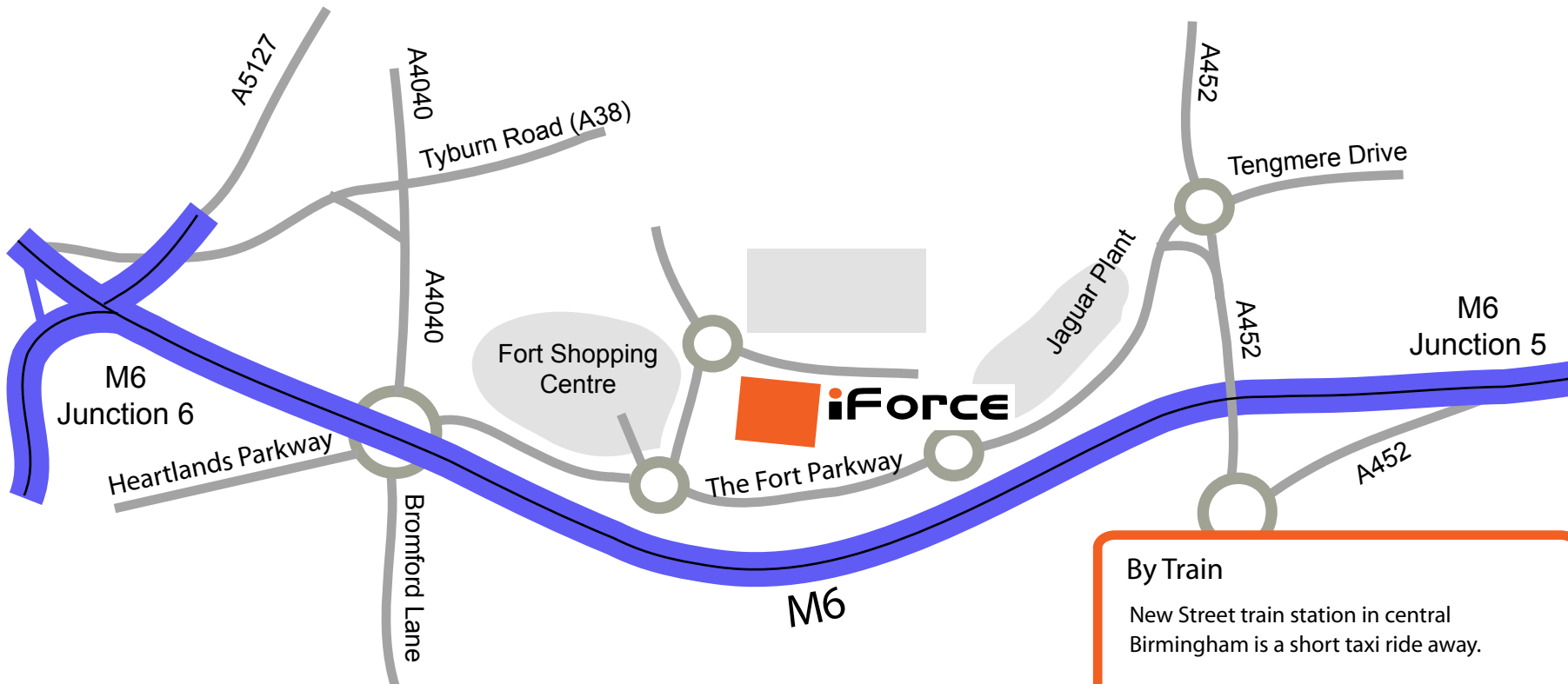


## From the South

Take the M6 to junction 5  
At the first roundabout take the 3rd exit, following signs for A452 Brownhills, Star City  
Second roundabout take the first exit onto the Fort Parkway, following signs to Star City, Fort Shopping Centre  
At the third roundabout go straight over  
At the fourth roundabout take the 3rd exit (2nd exit is for the Fort Shopping Centre) onto Wingfoot Way  
At the next roundabout take the 3rd exit and iForce is at the end of the road on the right

## From the North

Take the M6 to junction 6 (Spaghetti Junction), and follow signs for A38 Lichfield  
Follow A38 for 1 mile until the intersection with the A4040. Turn right towards Birmingham  
After 2 sets of traffic lights, take the first exit at the BromfordGate roundabout, to join the Fort Parkway.  
At the next roundabout, just after the Fort Shopping Centre, take the second exit, to join Wingfoot Way.  
At the next roundabout, take the third exit, to pass between Good Year Tyre Fort and iForce.



## By Train

New Street train station in central Birmingham is a short taxi ride away.